

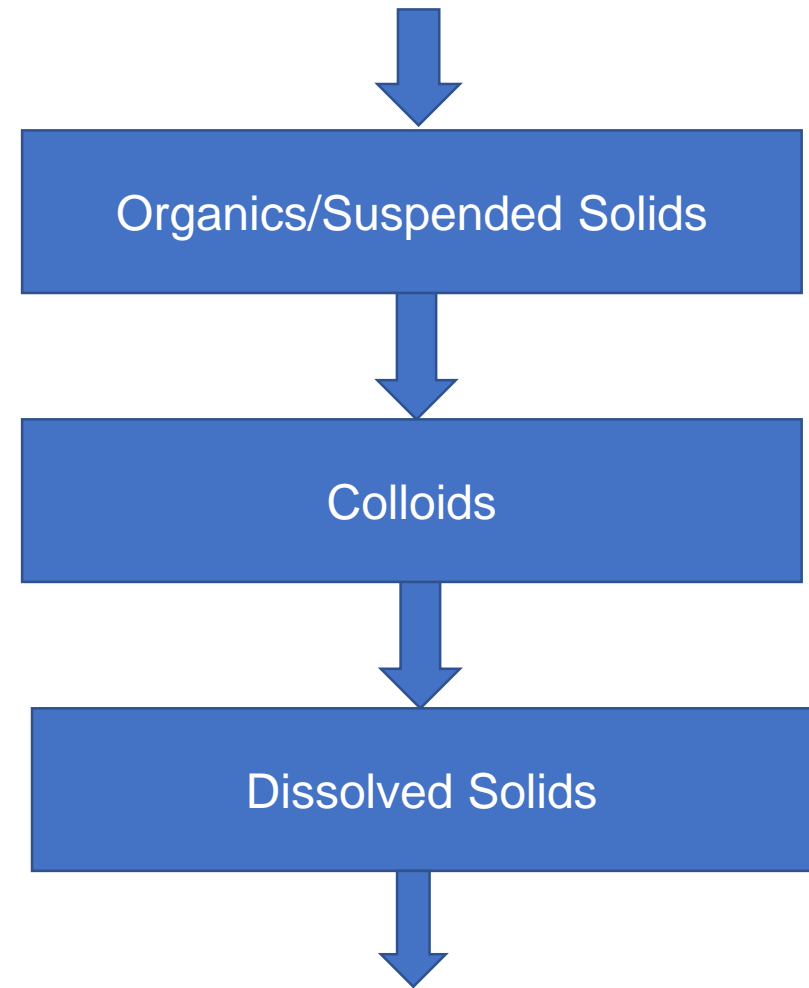
Industrial Water Salinity Control: Approach & Treatment

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Treatment Sequence

- Organics, Suspended Matter
- Colloidal Matter
- Dissolved Matter



Industrial Wastewater compared to Municipal Wastewater

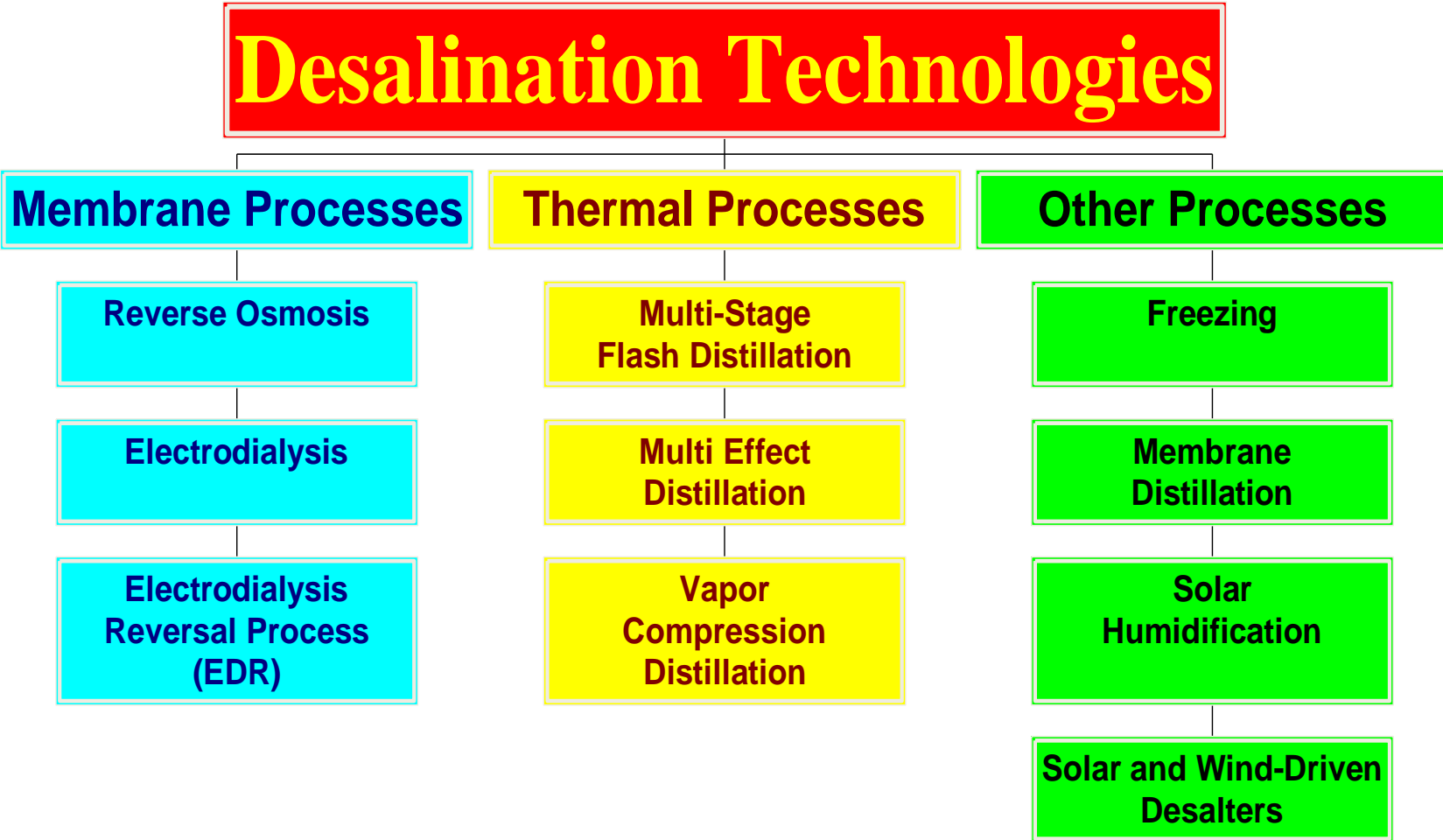
CHALLENGES

- Smaller volumes in general, while very unbalanced hydraulically (high turn down ratio)
- Higher solids, minerals and organics loads
- Water composition is very unique to each industry, application and each discharger
- Discharge may not be an option

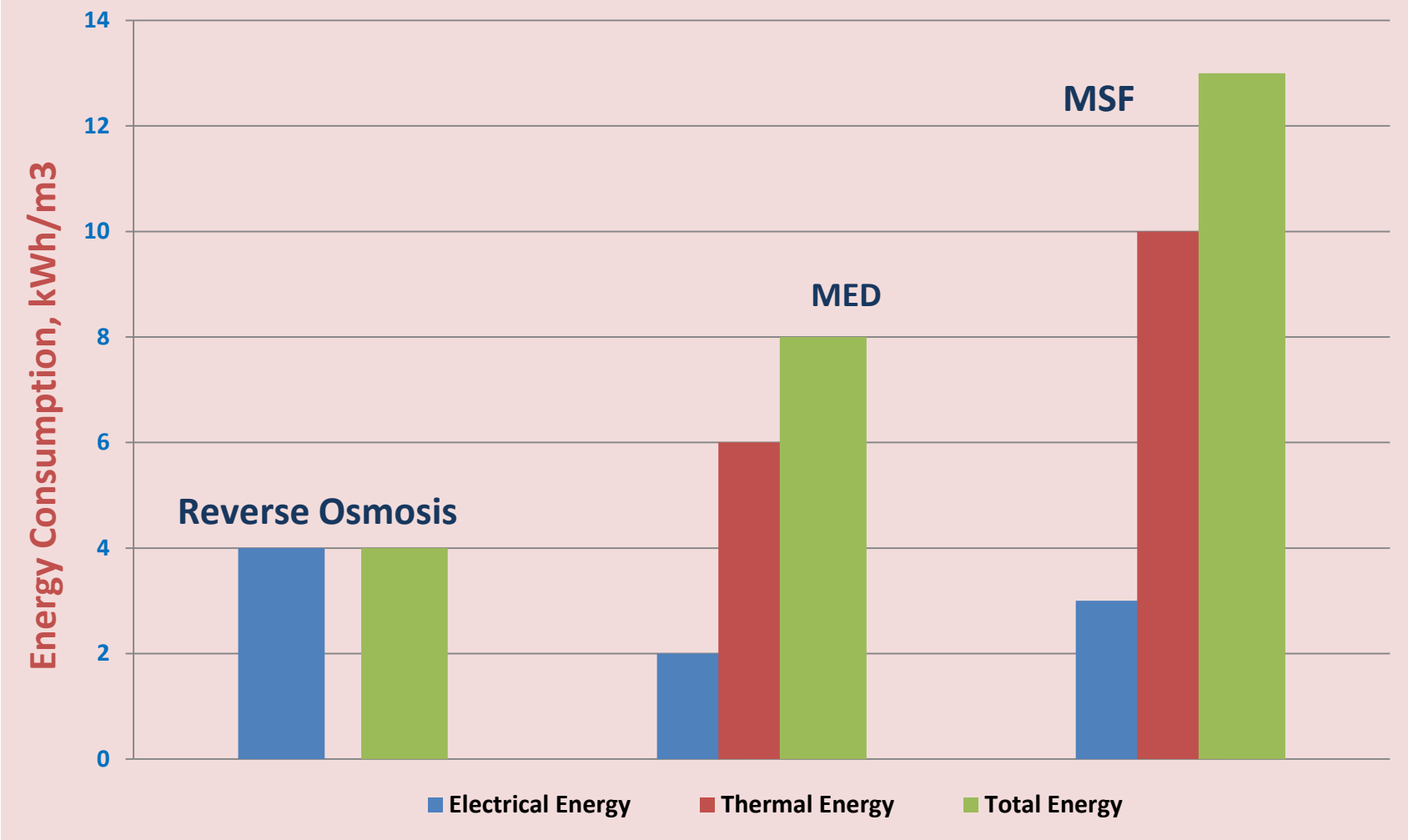
STRATEGIES for SOLUTION

- Equalization
- Streams segregation, advanced technologies
- Streams segregation, advanced technologies
- High system recovery, ZLD

Desalination Technologies



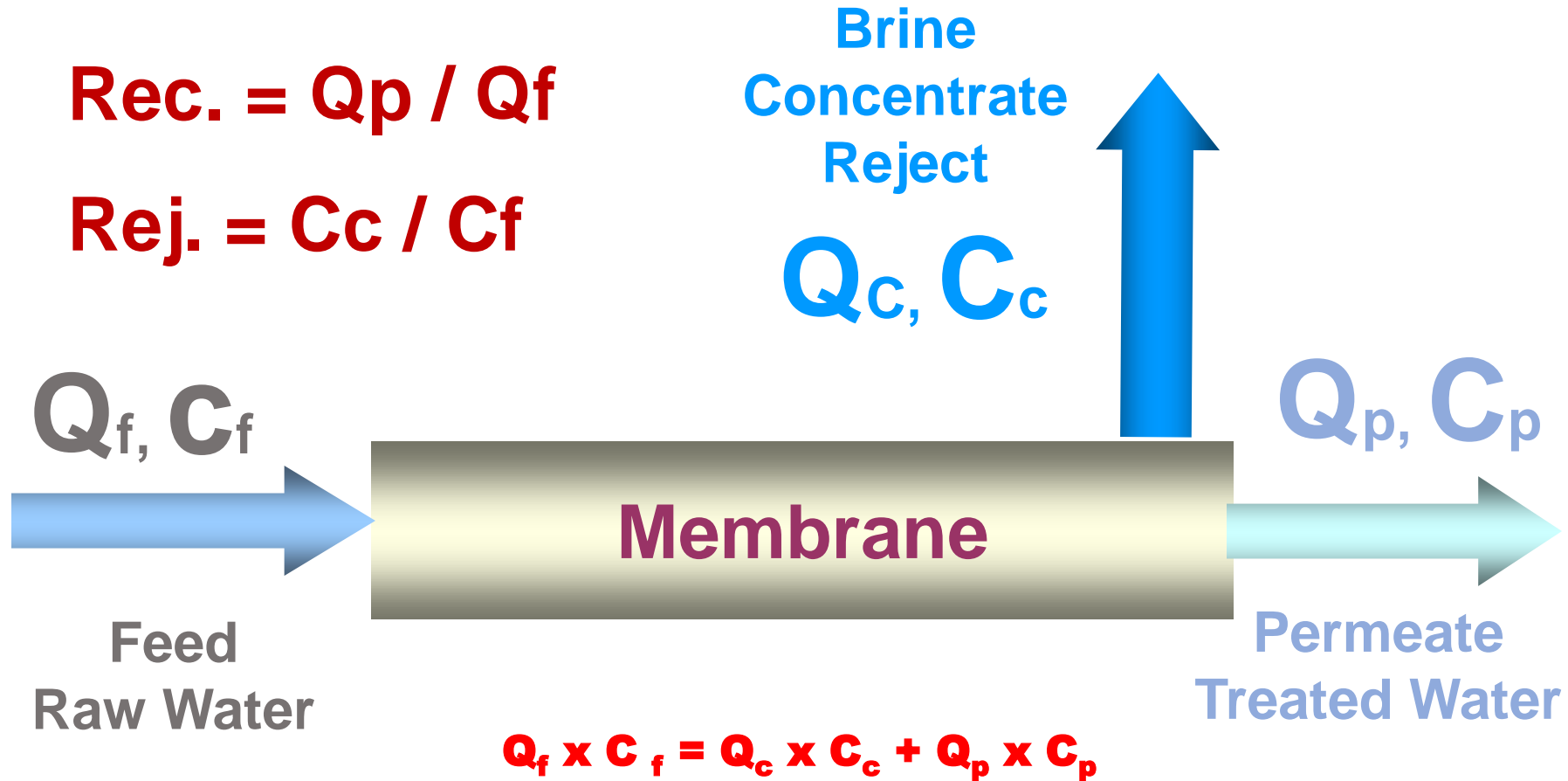
Average Energy Consumption by Desalination Technologies



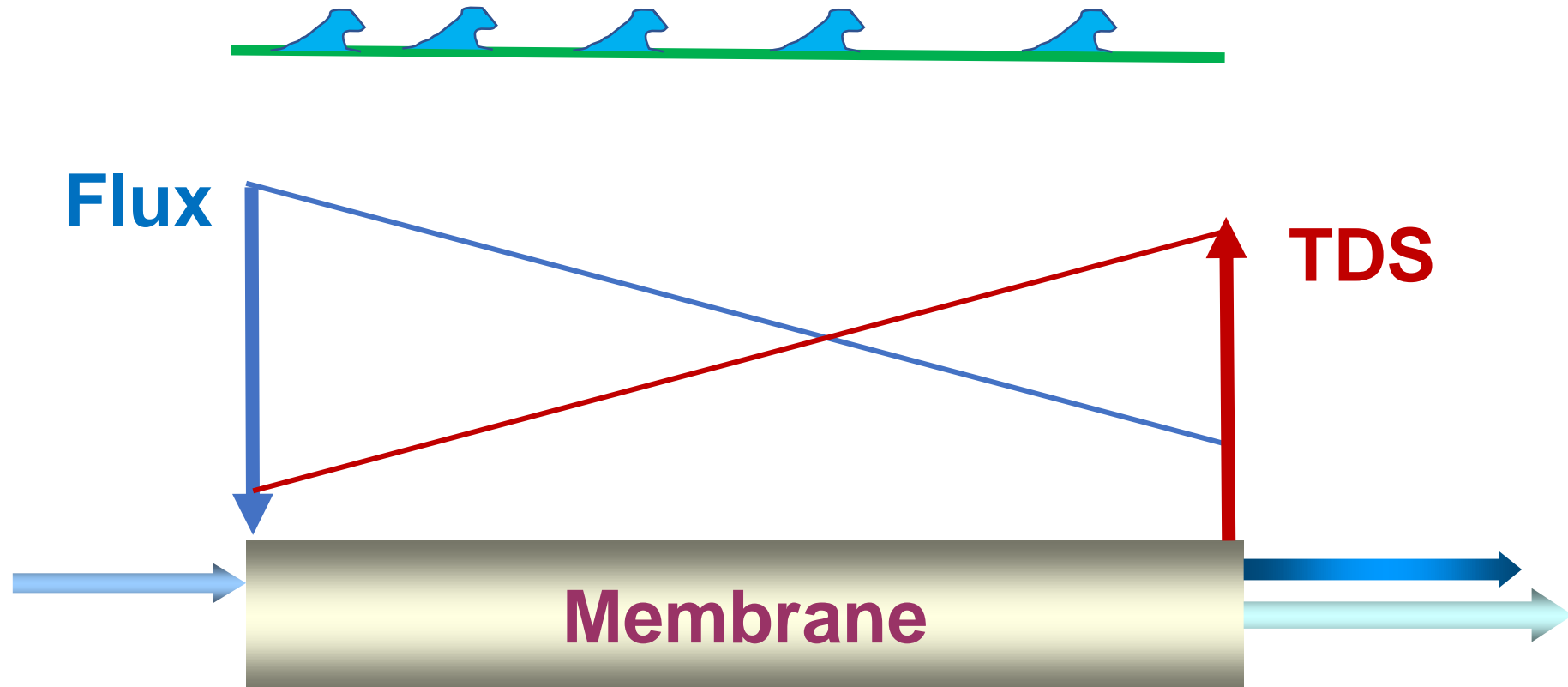
RO Technology

$$\text{Rec.} = Q_p / Q_f$$

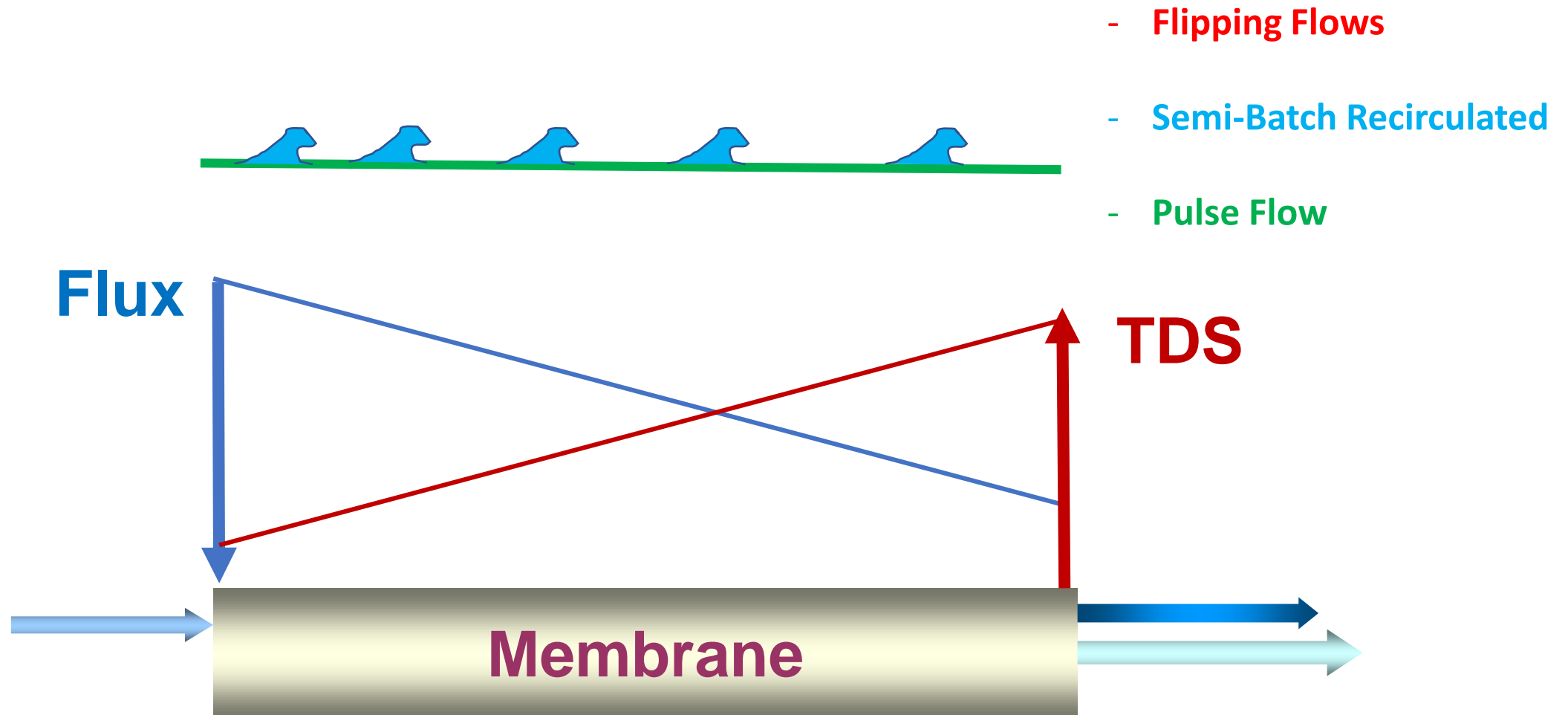
$$\text{Rej.} = C_c / C_f$$



RO Technology – Continuous Operation



RO Technology – NON-Continuous Operation



Summary

- Industrial water treatment may need different approach comparing to the municipal water
- The stream segregation is one of the key considerations for industrial wastewater treatment and reuse
- Currently we facing significant increase in industrial water reuse needs due to the several reasons such as, but not limited to climate changes, increase of natural disasters and uncertainty in water supply, lack of water sources, increase cost of water, tight discharge criteria, regulatory pressure, corporate mandates
- Salinity control is the key

Questions?



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