The background of the slide is a high-speed photograph of water splashing, creating a dynamic, blue-toned scene with many small droplets and bubbles.

# *Update on Pilot Testing of the Advanced Water Purification Facility in El Paso, TX*

**Gilbert Trejo & Daniel Olson**

*Presented at the Multi-State Salinity Coalition Summit*

**January 28, 2016**

# Agenda

1. Project Background
2. Source Water Quality
3. Pilot Testing Results
  - Nitrogen
  - Pathogens
  - CECs
4. Lessons Learned
5. Summary and Next Steps



# Background

- El Paso, TX
- Population: 600,000+
- Semi-arid climate typical of Southwest U.S.
- Rio Grande over-allocated in drought year
- Non-Potable Reuse since 1956
- Indirect Potable Reuse since 1985
- Now embarking on DPR





# WORKING TOGETHER = WATER FOREVER

Sustainable water is totally doable. Working together, we can balance these resources to make sure we have water for today and tomorrow.

**The River**

**Groundwater**

**Desalination**

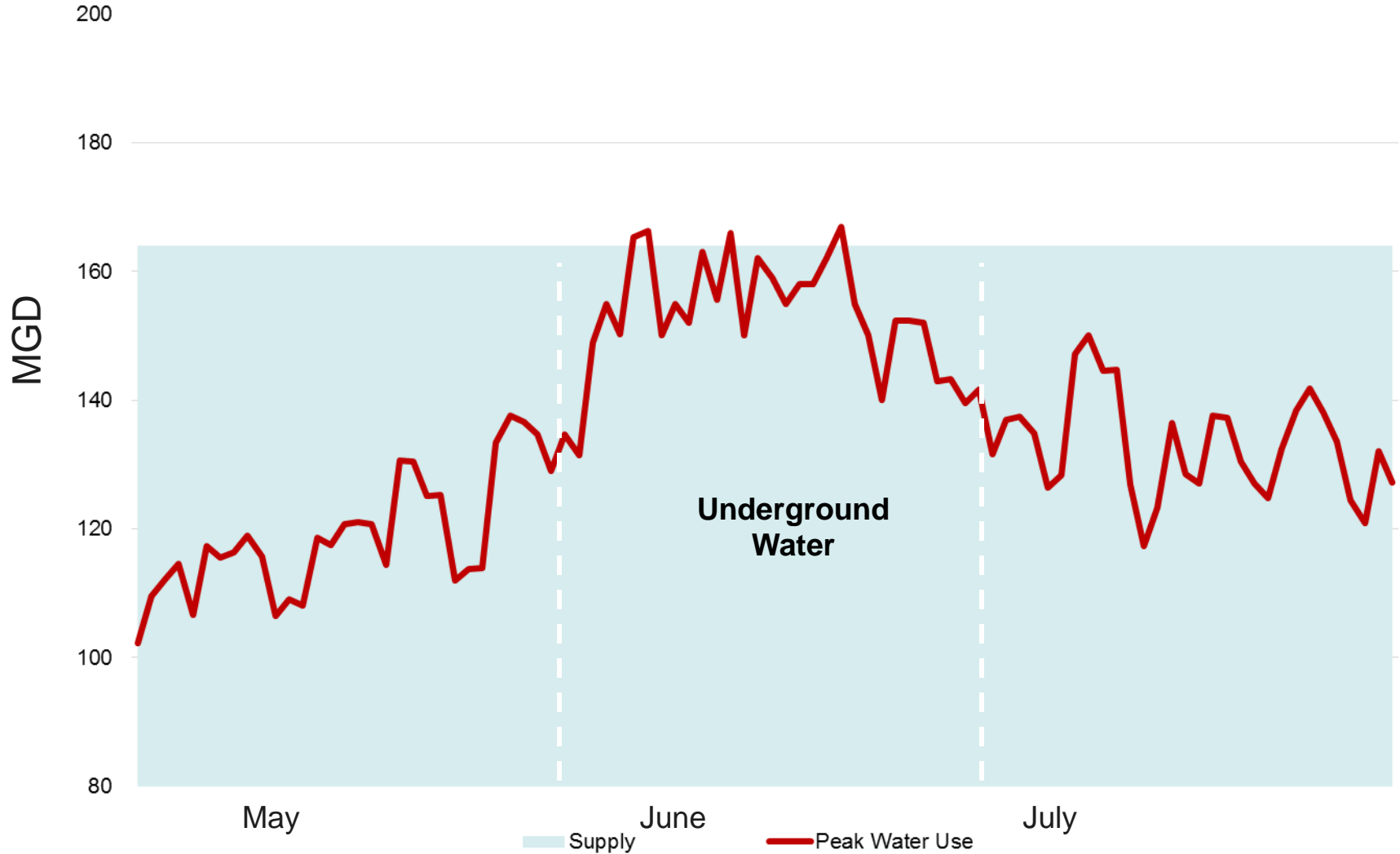
**Water  
Reuse**

**Conservation**

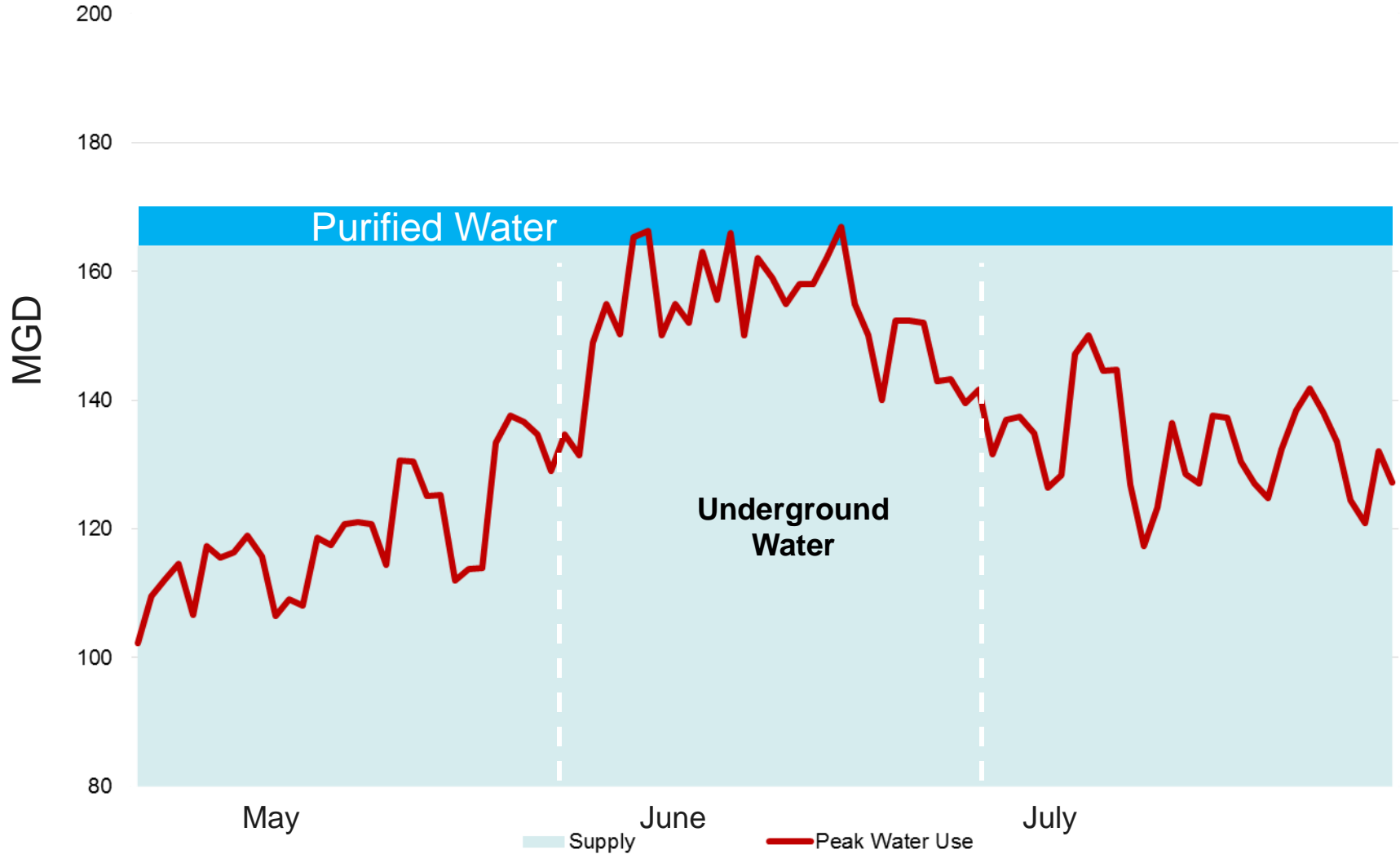
**Future  
Resources<sup>1</sup>**

<sup>1</sup> Future resources will include importation from water rights landholdings and from other identified sources

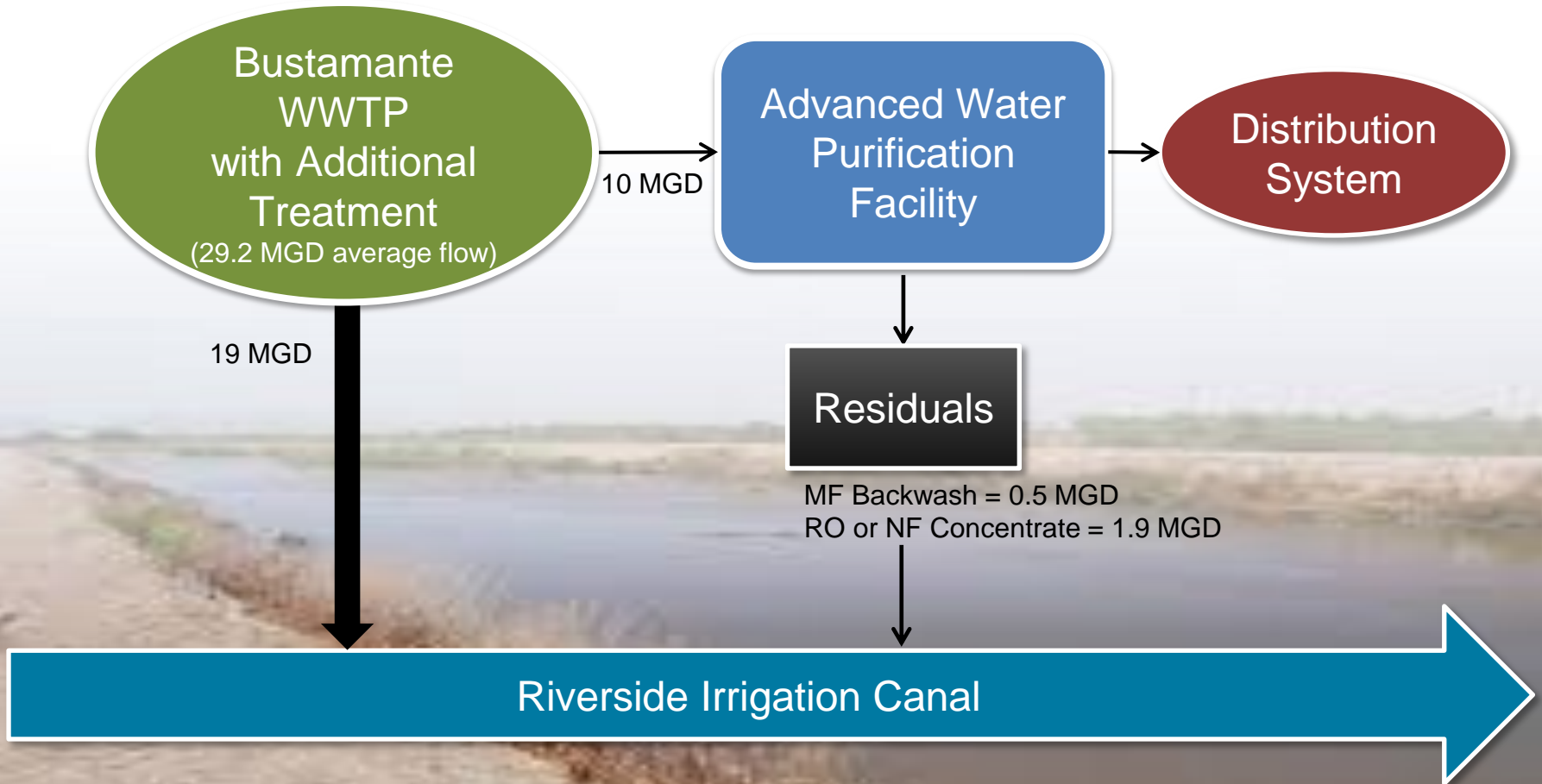
# Drought Year Without River Water

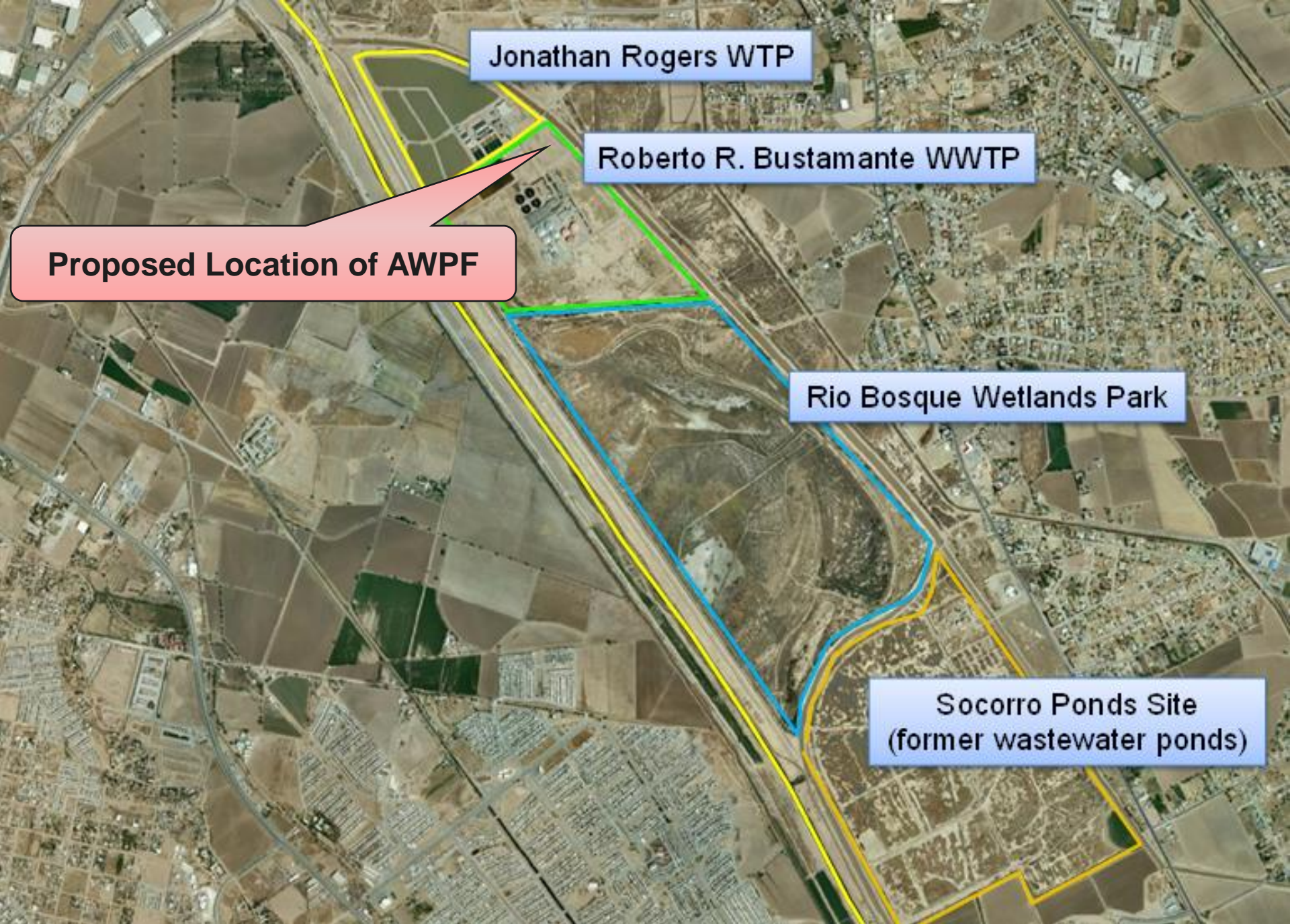


# Drought Year Without River Water



# Advanced Water Purification Facility Concept





Jonathan Rogers WTP

Roberto R. Bustamante WWTP

Proposed Location of AWPF

Rio Bosque Wetlands Park

Socorro Ponds Site  
(former wastewater ponds)

Lower Valley, El Paso, Texas





# Project Status

- Feasibility assessment
- Concept development
- Pilot testing
- Preliminary design
- Detailed design
- Construction

## Advanced Water Purification Facility (AWPF)



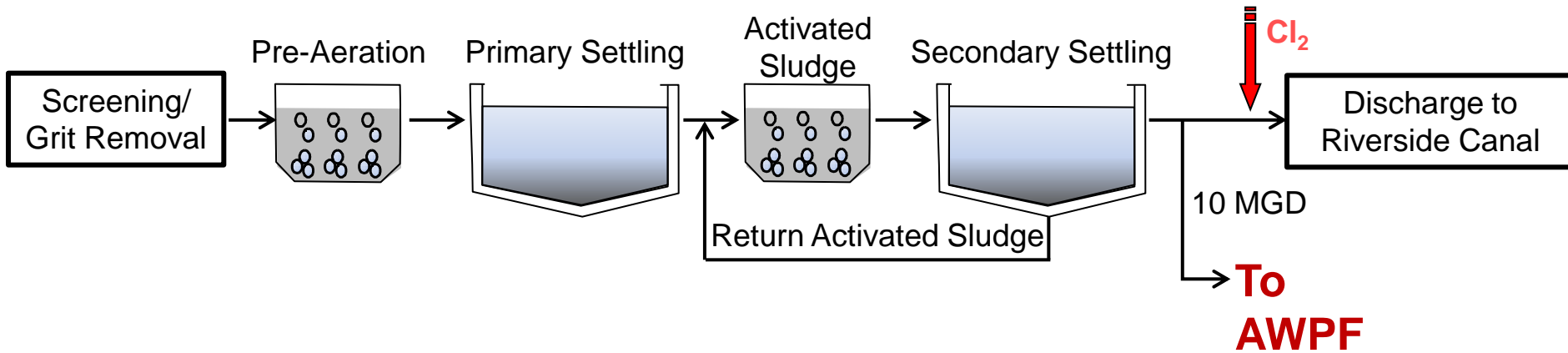
# Project Status

- ✓ Feasibility assessment
- ✓ Concept development
- **Pilot testing**
- Preliminary design
- Detailed design
- Construction

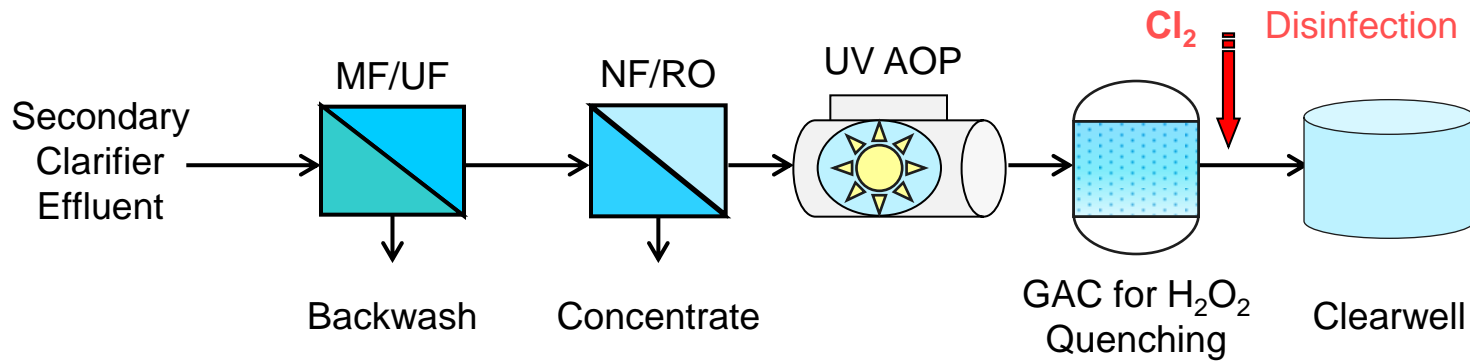
## Advanced Water Purification Facility (AWPF)



# Source Water: Bustamante WWTP



# AWPF Process Schematic



# Pilot Tent Exterior



# Pilot Tent Interior



# Pilot Testing Overview

## Membrane Filtration

- Pall MF
- Evoqua UF

## Membrane Desalination

- Hydranautics ESPA2
- Dow NF90
- Hydranautics ESNA1

## UV-Peroxide Advanced Oxidation

## Granular Activated Carbon

- Catalytic Bituminous (Calgon)
- Catalytic Coconut Shell (Evoqua)
- Non-catalytic Bituminous (Calgon)

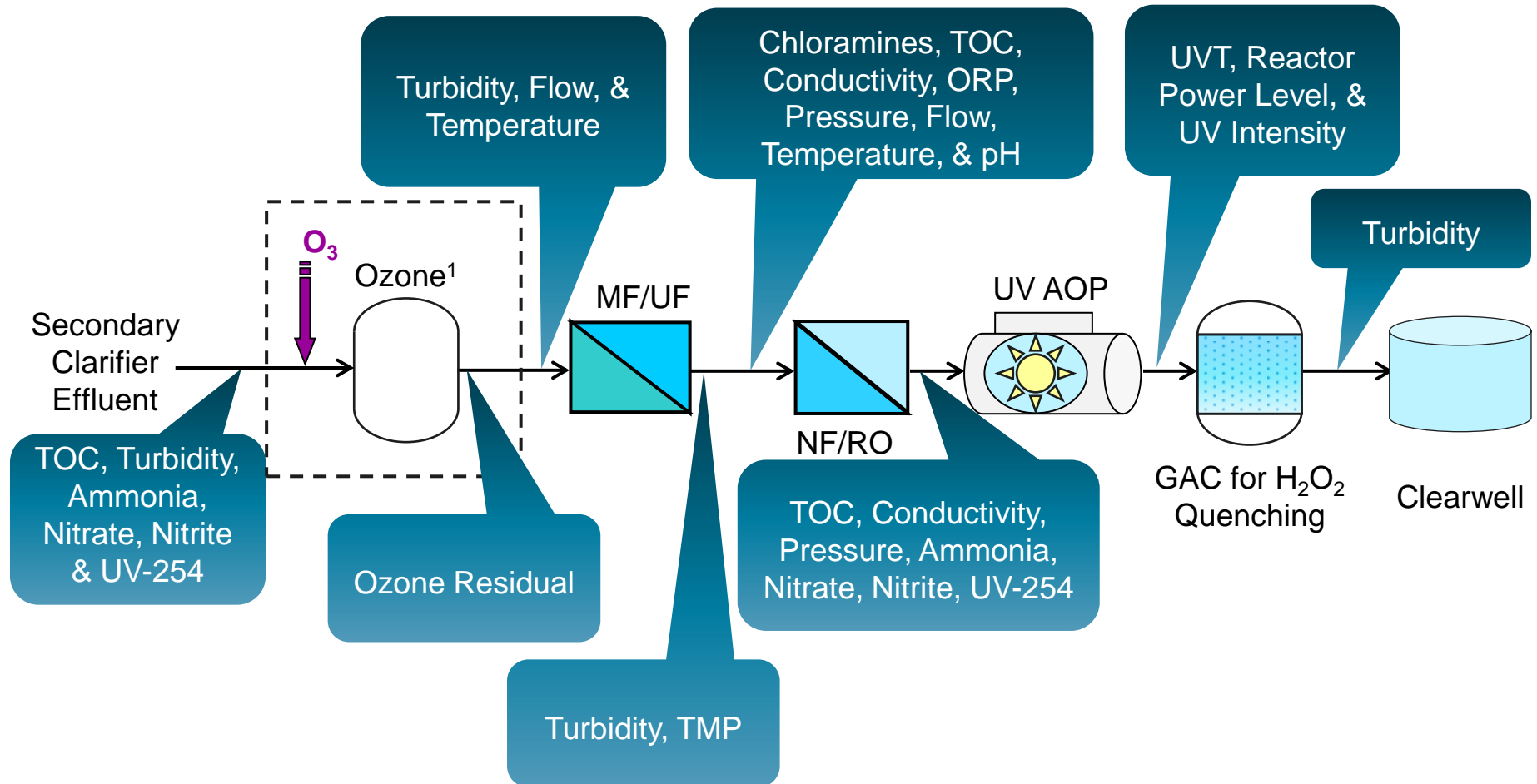




# Pilot Testing Overview, cont'd.

- Pipe Loop Testing (distribution system pipe segments)
- Bench-Scale Testing
  - Coagulant Alternatives
  - 7-Day Simulated Distribution System (SDS) Testing with Free Chlorine to determine DBP potential
- Extensive Lab and Field Sampling
- Online Monitoring (Process Analyzers)
  - Nutrients (ChemScan)
  - Total Organic Carbon (GE)
  - Turbidity (Hach)
  - Free & Total Chlorine (Hach)
  - UV-254 Transmittance (RealTech)
  - Ozone Residual (ATI)
  - pH, ORP, Conductivity, Temperature at several locations

# Pilot-Scale Online Monitoring





ChemScan

Sievers M5310 C  
Online TOC Analyzer

Sievers M5310 C  
Online TOC Analyzer



# Pilot Plant Sampling Locations

**Notes:**

1. Each NF/RO permeate stream will be individually treated by the UV AOP and GAC for 1-2 months. The other two streams will be discharged without further treatment.
2. Ozone will not pilot the entire duration of the pilot testing

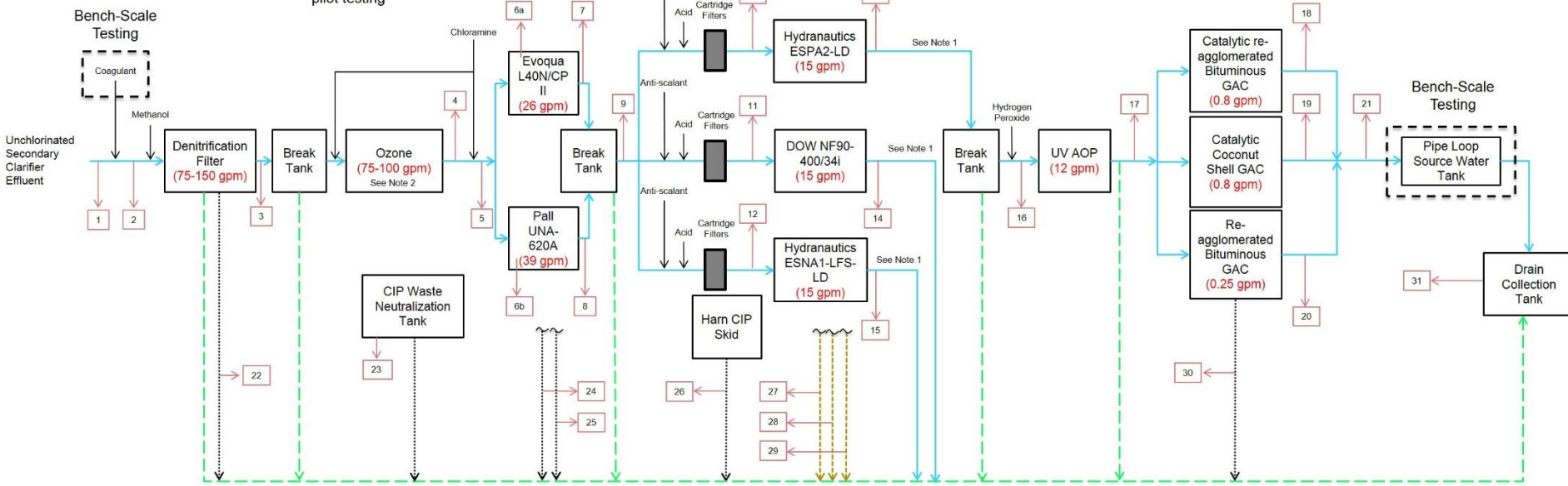
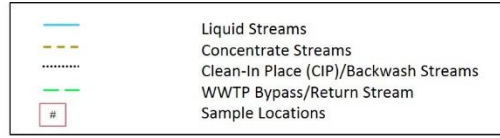


Figure 3-3. Pilot Test Process Schematic

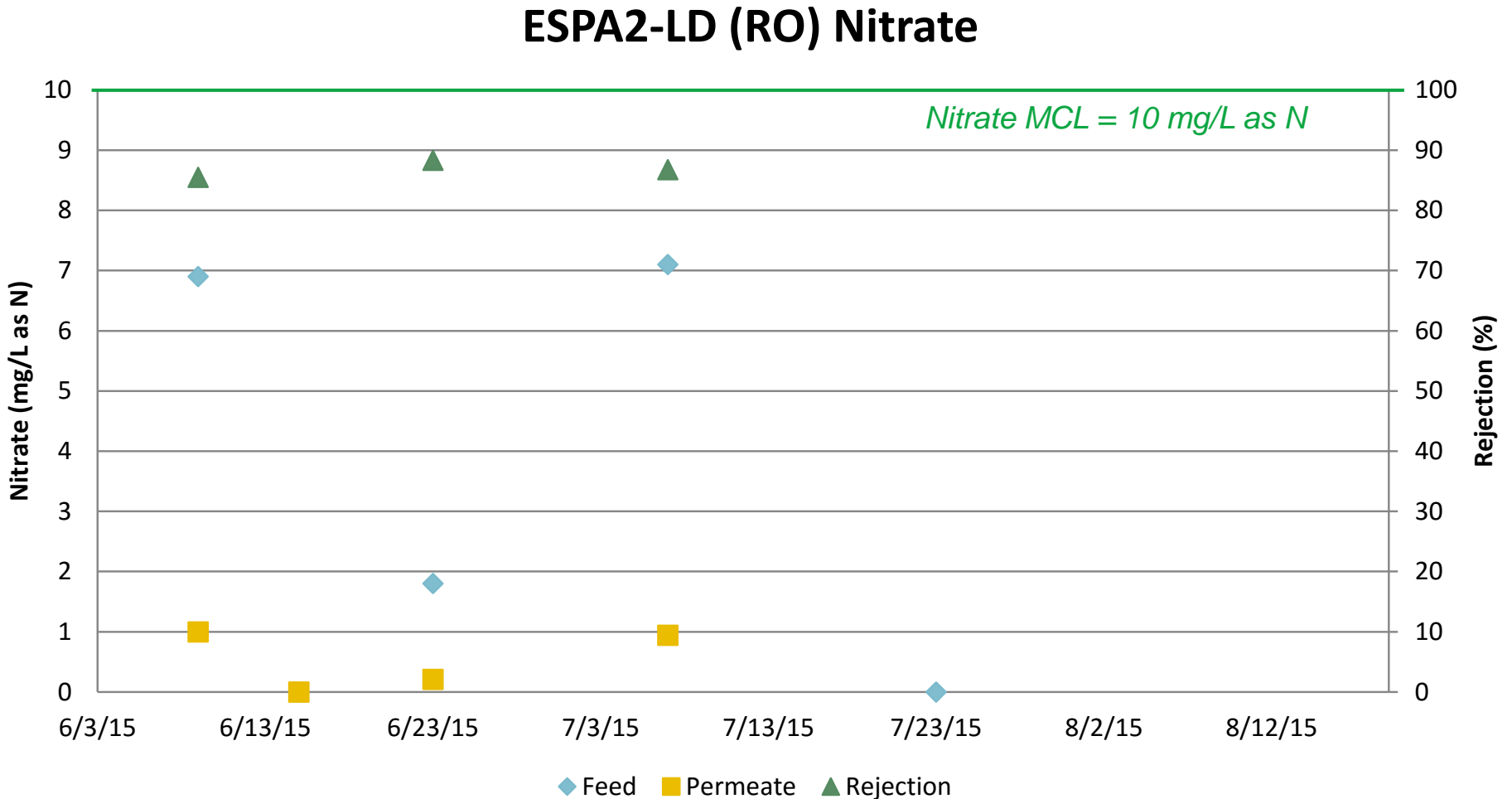
# Source Water Quality

Parameter	Units	Average	Min.	Max.
Temperature	°C	27.4	17.5	33.5
pH	S.U.	6.8	6.6	7.1
Alkalinity (as CaCO <sub>3</sub> )	mg/L	99	29	244
Turbidity	NTU	3.3	1.0	30
Total Organic Carbon	mg/L	10.6	9.3	14.5
Total Dissolved Solids	mg/L	1,100	566	1,250
Ammonia (as N)	mg/L	3.2	0.3	35.0
Nitrate (as N)	mg/L	14.2	0.5	33.0
Nitrite (as N)	mg/L	0.6	0.07	5.9
Orthophosphate (as P)	mg/L	3.1	0.4	7.0
Sulfate	mg/L	238	97	543

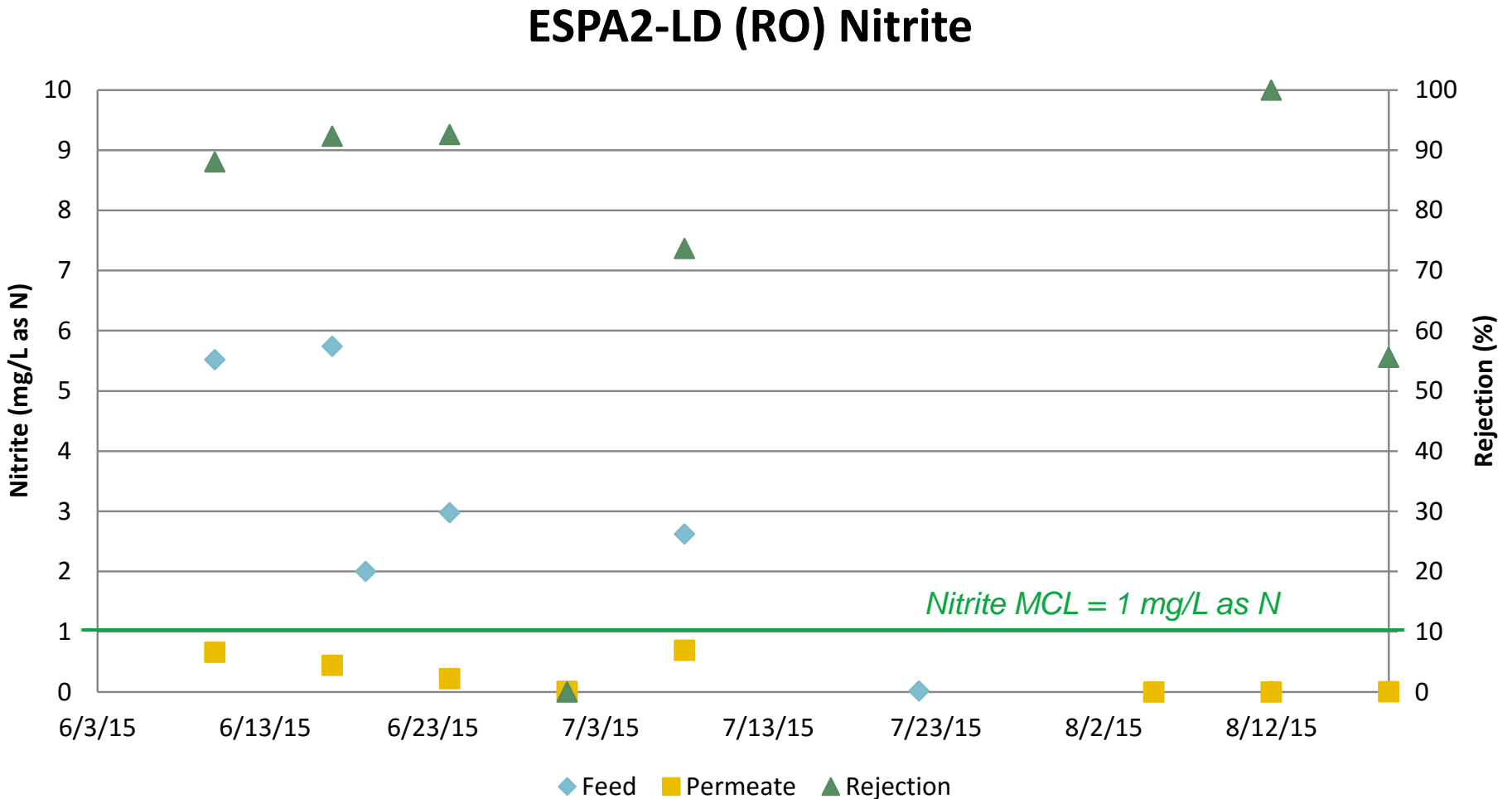
# Nitrogen

Imagine the result

# ESPA2-LD (RO) – Nitrate

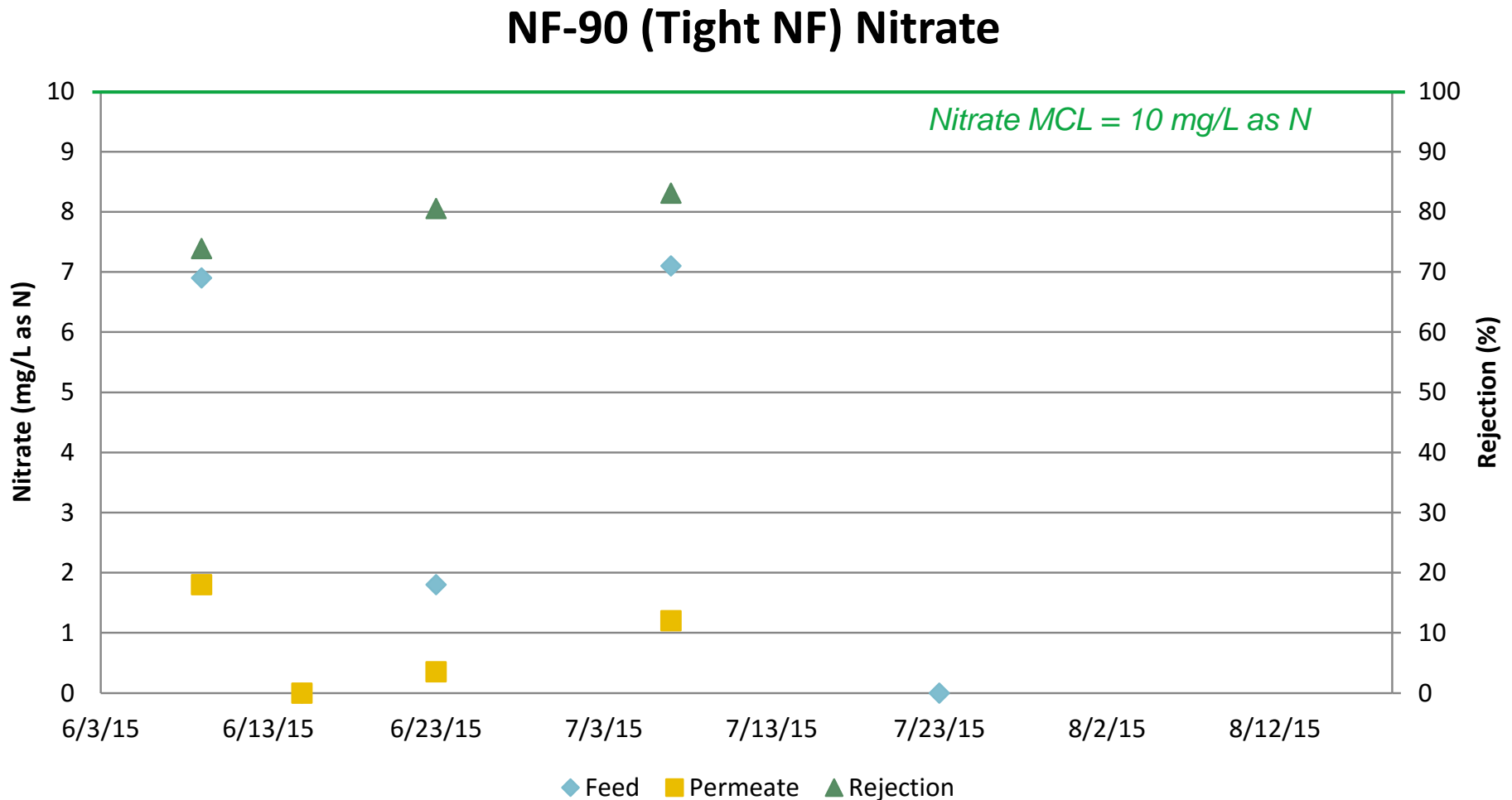


# ESPA2-LD (RO) – Nitrite



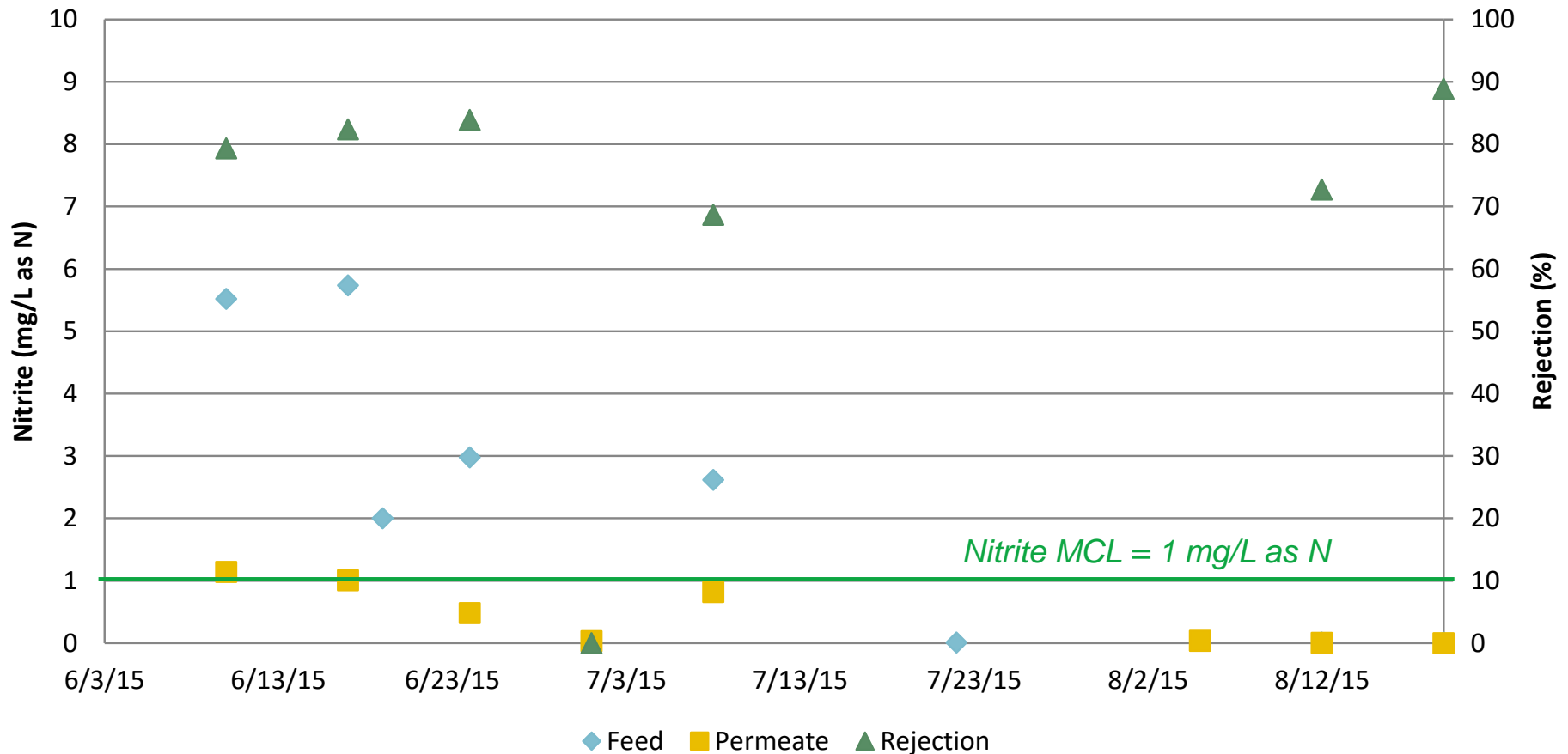


# NF-90 (Tight NF) – Nitrate

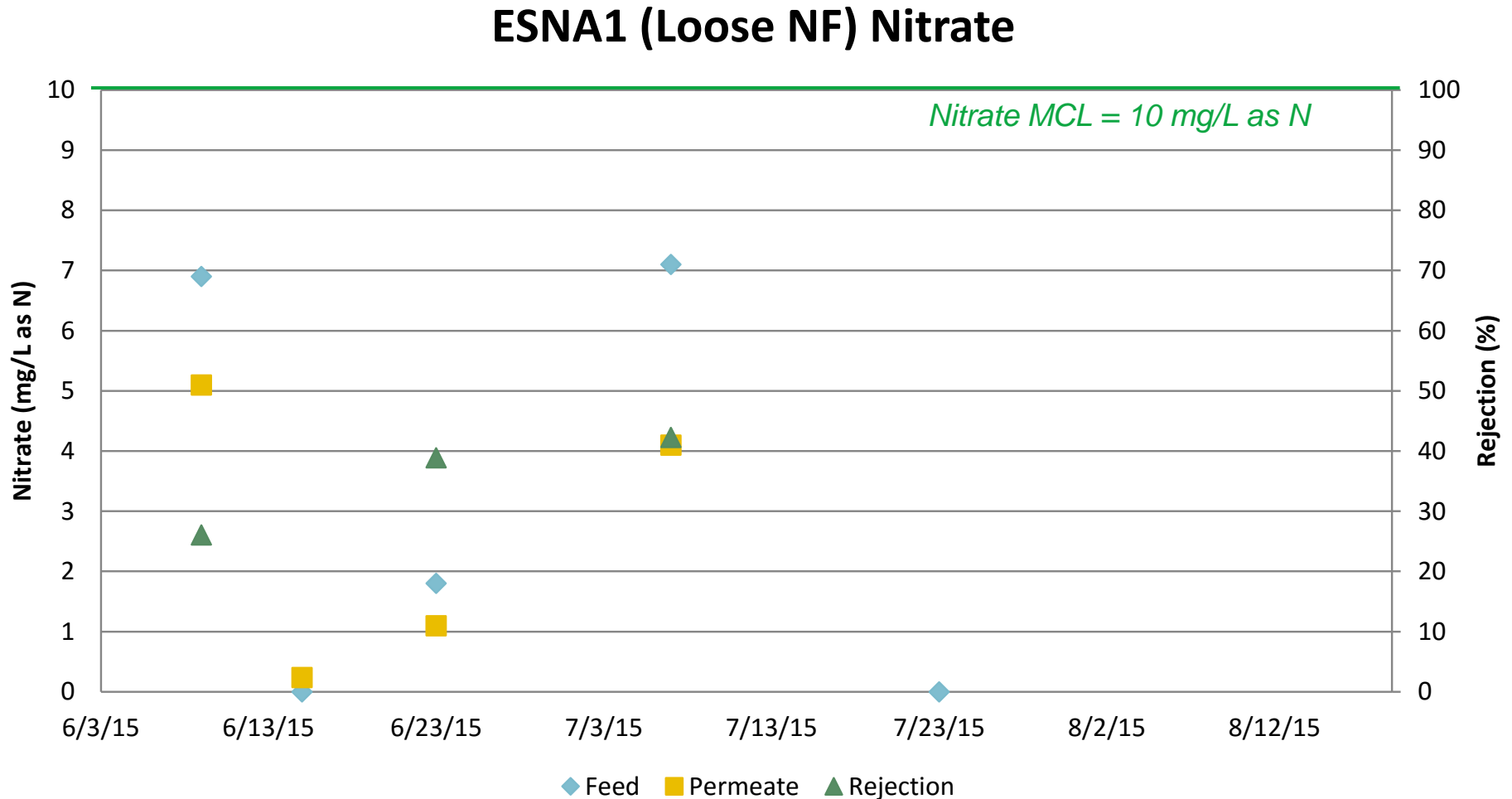


# NF-90 (Tight NF) – Nitrite

## NF-90 (Tight NF) Nitrite

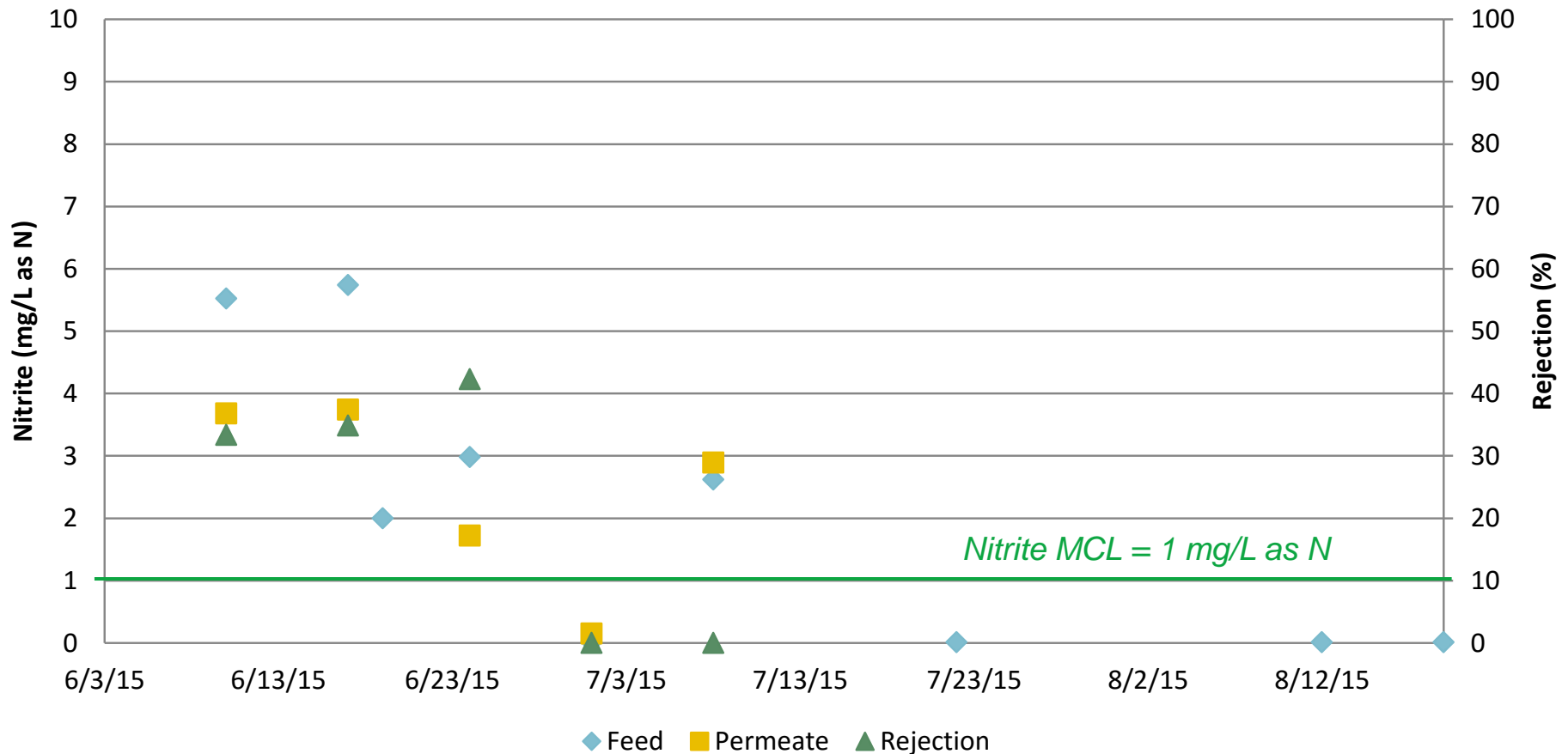


# ESNA1 (Loose NF) – Nitrate



# ESNA1 (Loose NF) – Nitrite

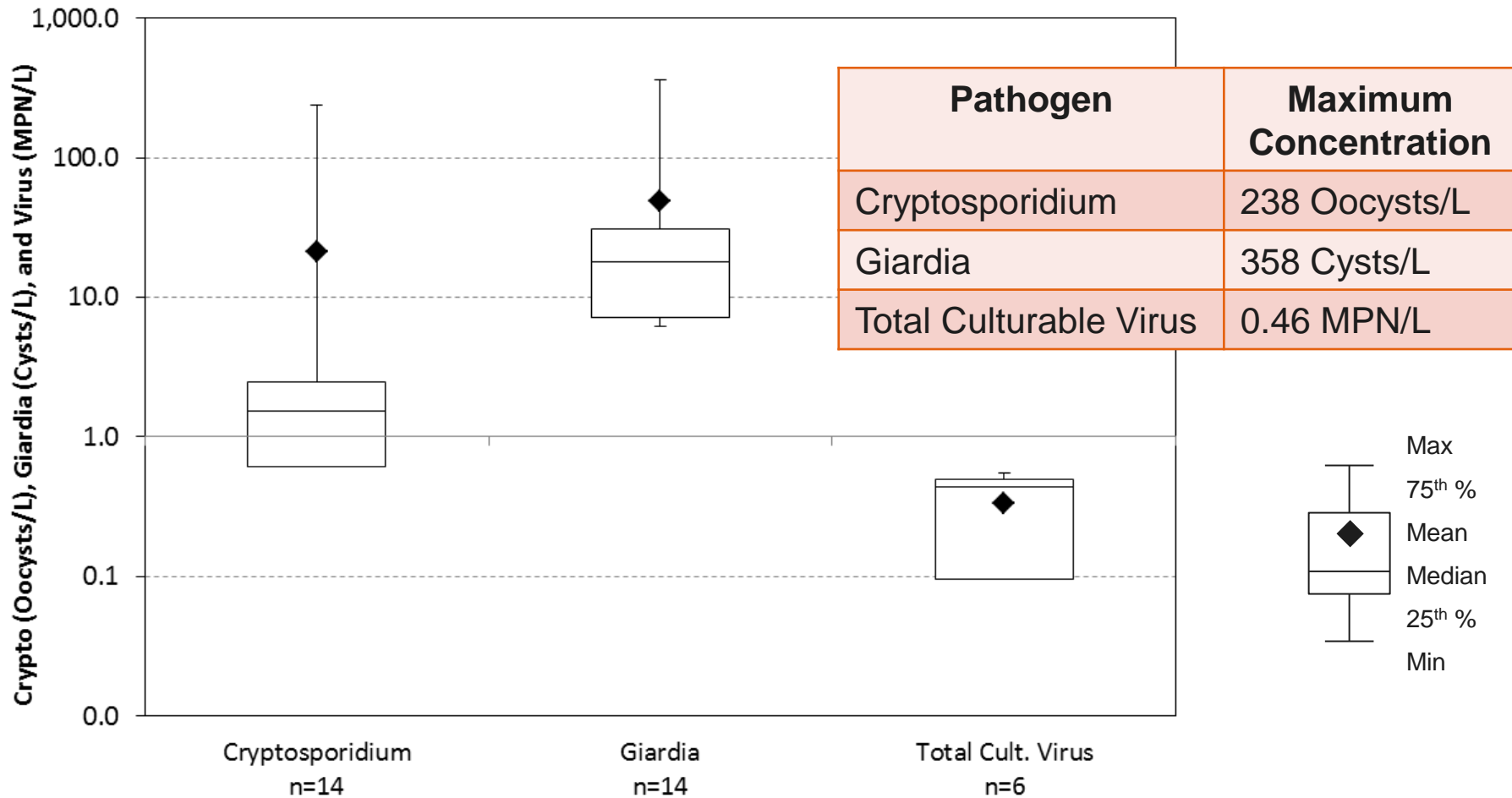
## ESNA1 (Loose NF) Nitrite



# Pathogens

Imagine the result

# Unchlorinated Secondary Clarifier Effluent Pathogen Concentrations (2014-15)



# Preliminary Assessment of Pathogen Removal Requirements for AWPf

	<i>Crypto</i>	<i>Giardia</i>	Viruses
Maximum concentration to date in unchlorinated secondary clarifier effluent	238 #/L	358 #/L	0.46 #/L
Purified water goal	$< 3.0 \times 10^{-5}$ #/L	$< 7.0 \times 10^{-6}$ #/L	$< 2.2 \times 10^{-7}$ #/L
<b>Projected Inactivation / Removal Requirement</b>	<b>7</b>	<b>8</b>	<b>6.5</b>

# Pathogen Removal Requirements and Preliminary Results

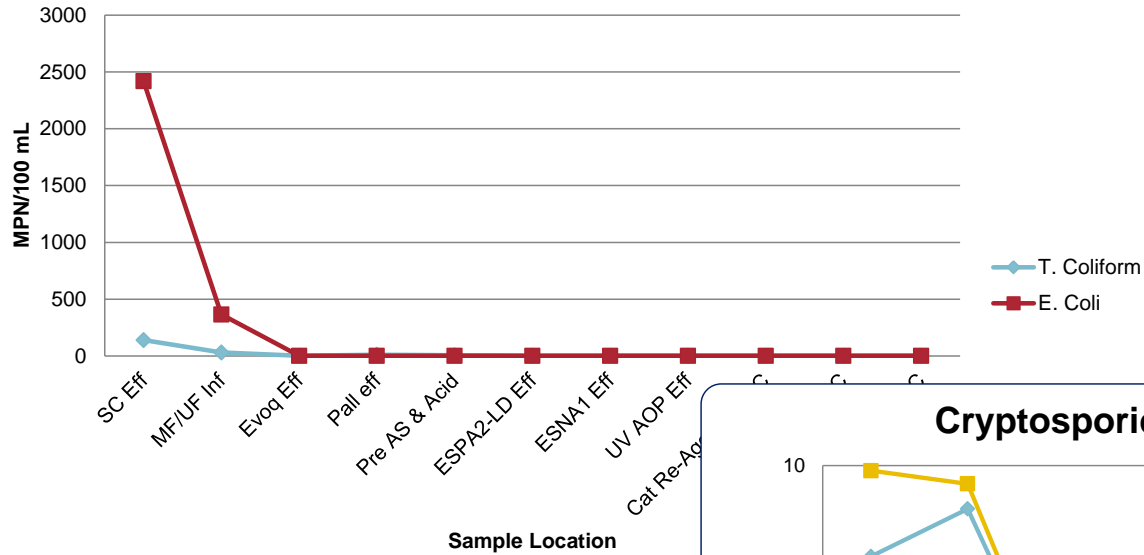
Unit Process	Anticipated Log Removal / Inactivation Credits		
	<i>Crypto</i>	<i>Giardia</i>	Viruses
Pretreatment	0	0	0
MF/UF	4	4	0-1
NF/RO	0-2	0-2	0-2
UV AOP	4-6	4-6	4-6
GAC	0	0	0
Cl <sub>2</sub>	0	3	4
<b>Total</b>	8-12	11-15	8-13
<b>Projected Requirement</b>	<b>7</b>	<b>8</b>	<b>6.5</b>

Anticipated removal requirements achieved through AWPf unit processes without WWTP chlorination

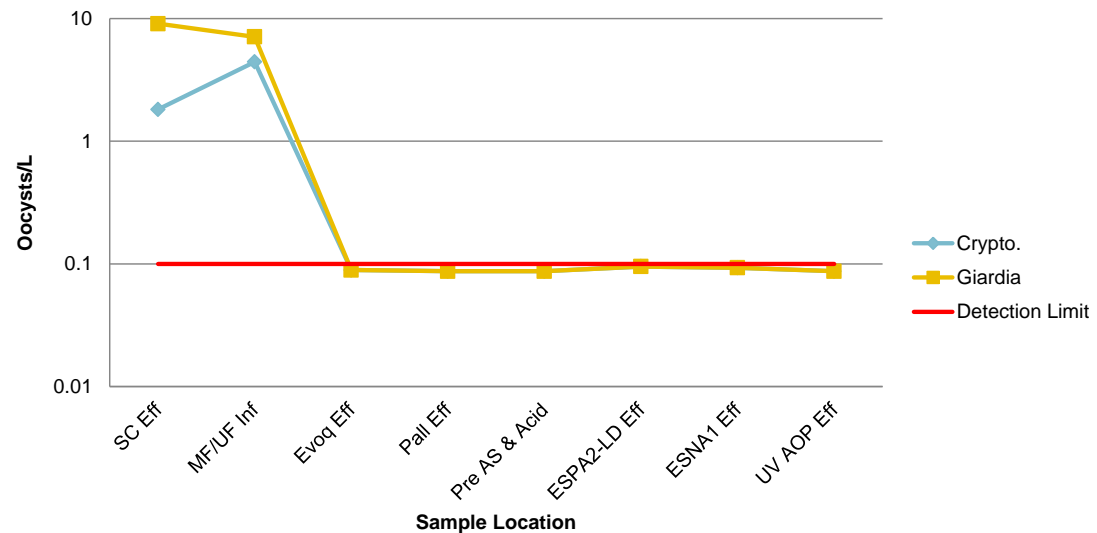


# Pathogen Removal through Treatment Train

**Coliforms - 10/14/2015**



**Cryptosporidium & Giardia - 10/7/2015**



# Virus Concentrations are Non-Detect in UV AOP Effluent

Parameter	Units	6/10/15	7/8/15
Adenovirus	GC/L	Non-detect	Non-detect
Total Culturable Virus	MPN/L	< 0.0036	< 0.053
Enterovirus	GC/L	Non-detect	Non-detect
Norovirus GIA	GC/L	Non-detect	Non-detect
Norovirus GIB	GC/L	Non-detect	Non-detect
Norovirus GII	GC/L	Non-detect	Non-detect
Rotavirus	GC/L	Non-detect	Non-detect

- Viruses are non-detect in UV AOP effluent samples
- Chlorine disinfection for full-scale treatment train will provide additional pathogen barrier

# Chemical Microconstituents

Imagine the result

# CEC Testing

Testing for **97** chemicals of emerging concern (CECs):

- Source water
- Each NF/RO Permeate stream
- UV AOP Influent
- UV AOP Effluent
- Each GAC Effluent stream

Examples: caffeine, ibuprofen, estradiol, sucralose, triclosan, BPA, atrazine

# UV AOP Pilot Testing Results

## ESPA2 Testing:

- Six sampling events, total of 16 data sets
- 13 CECs detected in UV AOP influent
- 84 CECs not detected in membrane permeate
- **Large majority were non-detect!**

## NF90 Testing:

- **Only 2 CECs detected in permeate sample!**

Chemical Name	Units	Detection Limit	UV AOP Influent	UV AOP Effluent	% Removal
4-nonylphenol	ng/L	100	660	230	65%
4-tert-Octylphenol	ng/L	50	400	120	70%
Acesulfame-K	ng/L	20	150	ND	-
Atenolol	ng/L	5	8	ND	-
Carbamazepine	ng/L	5	8.9	ND	-
DEET	ng/L	10	13	ND	-
Diclofenac	ng/L	5	6.2	ND	-
Iohexal	ng/L	10	28	ND	-
Iopromide	ng/L	5	6.9	ND	-
Sucralose	ng/L	100	1400	220	84%
TCEP	ng/L	10	19	ND	-
Triclocarban	ng/L	5	33	ND	-
Triclosan	ng/L	10	55	ND	-

# Lessons Learned

- Chloramine residual improves MF/UF performance
- Sample conditioning important for reliable monitoring
- Added benefits of GAC for peroxide quenching (AOP)
- Source water quality led to higher-than-expected flux for membrane filtration units
- NO<sub>x</sub> effectively removed with NF/RO membranes

# Summary & Next Steps

- AWWPF pilot treatment train meets primary and secondary drinking water standards
- Nitrogen removal with NF/RO membranes
- CECs very effectively removed by NF/RO membranes
- Near-complete removal of organics with UV-AOP/GAC
- Next Steps:
  - Wrap up pilot testing and permit project for design
  - Continue source water quality monitoring (24 months)
  - Design and construct full-scale AWWPF



# Acknowledgements

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# Questions

